



## HYDRAULIC BRAKES

**TYPE LB/288**

**LBS/...**

**LBV/...**

## & VALVE BLOCKS FOR MOTORS

**TYPE KP...**



# ACCESSORIES

## CONTENTS

	Page
● HYDRAULIC DISC BRAKE for MP, MR and MS type LB/288 .....	3
● HYDRAULIC DISC BRAKE for MSS type LBS/289(290) and MSV type LBV/289(290) ...	6
● HYDRAULIC DISC BRAKE for MTS type LBS/314(315) and MTV type LBV/314(315) ...	10
● OVERCENTER VALVES WITH BRAKE CONTROL .....	14
● SWITCH VALVES .....	19
● CROSSOVER RELIEF VALVES .....	21

# HYDRAULIC DISC BRAKES LB, LBS, LBV- Wet



## APPLICATION

- » Heavy Duty machinery
- » Wheel drives
- » Material handling
- » Mining
- » Agriculture
- » Conveyors
- » Door openers and swing drives etc.



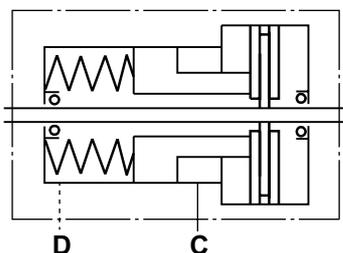
## GENERAL

Fluid type	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range, °C	-30 ÷ 90
Viscosity range, mm <sup>2</sup> /s	20 ÷ 75
Filtration	ISO code 20/16 (nominal filtration of 25 micron)
Maintenance	Changed after the first 50-100 h, then after every 500-1500 h.

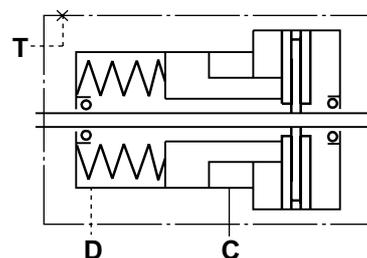
## CONTENTS

Hydraulic Disc Brake for MP, MR and MS Motors type LB/288	.....	4 ÷ 5
Hydraulic Disc Brake for MSS and MSV type LBS(V)/289	.....	6
Hydraulic Disc Brake for MSS and MSV type LBS(V)/290	.....	7
Specification data for LBS(LBV)/289, 290	.....	8
Load curve for LBS(LBV)/289, 290	.....	8
Output Shafts for LBS(LBV)/289, 290	.....	8
Internal Spline data	.....	9
Order code for LB/288, LBS(LBV)/289, 290	.....	9
Hydraulic Disc Brake for MTS and MTV type LBS(LBV)/314	.....	10
Hydraulic Disc Brake for MTS and MTV type LBS(LBV)/315	.....	11
Specification data for LBS(LBV)/314, 315	.....	12
Load curve for LBS(LBV)/314, 315	.....	12
Output Shafts for LBS(LBV)/314, 315	.....	13
Order code for LBS(LBV)/314, 315	.....	13

### LB, LBS

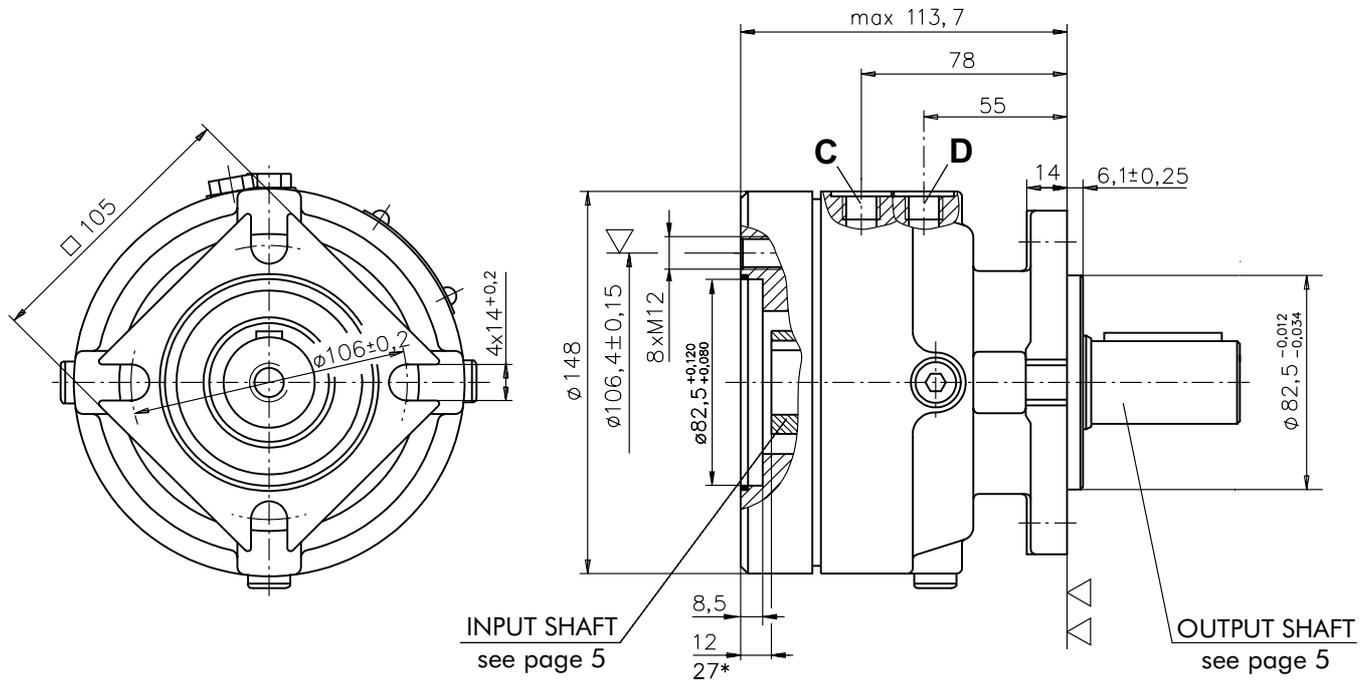


### LBV



**HYDRAULIC DISC BRAKE FOR FLANGE ATTACHMENT  
TO MP, MR AND MS HYDRAULIC MOTORS**

**TYPE LB/288**



**C** : Brake release Port - G<sup>1</sup>/<sub>4</sub>, 9 mm depth

**D** : Drainage tap - G<sup>1</sup>/<sub>4</sub>, 9 mm depth

▽ - Place for attachment  
(tightening torque for bolts M12x30 - 8.8 DIN 931 - 7 daNm)

▽▽ - Place for attachment

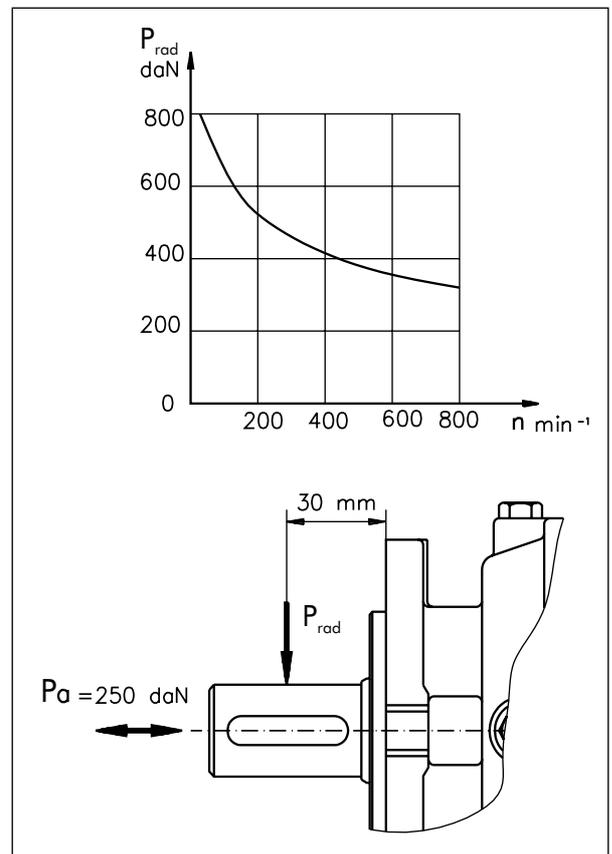
\* - For Input Shaft Hole Versions **SH** and **SB**.

**SPECIFICATION DATA**

Description <b>LB/288...</b>	7	14	21	32	43	63
*Min. Static Torque [daNm]	6-8	13-15	20-22	31-34	41-45	61-64
Opening Pressure [bar]	min	4-8	9-16	17-23		
	max	300				
Min. oil quantity for brake releasing [cm <sup>3</sup> ]	7-8					
Oil volume [cm <sup>3</sup> ]	50 - 120					
Max. Pressure in drain space [bar]	0,5					
Weight [kg]	9					

\*Static torque is obtained at working pressure - 0 bar.

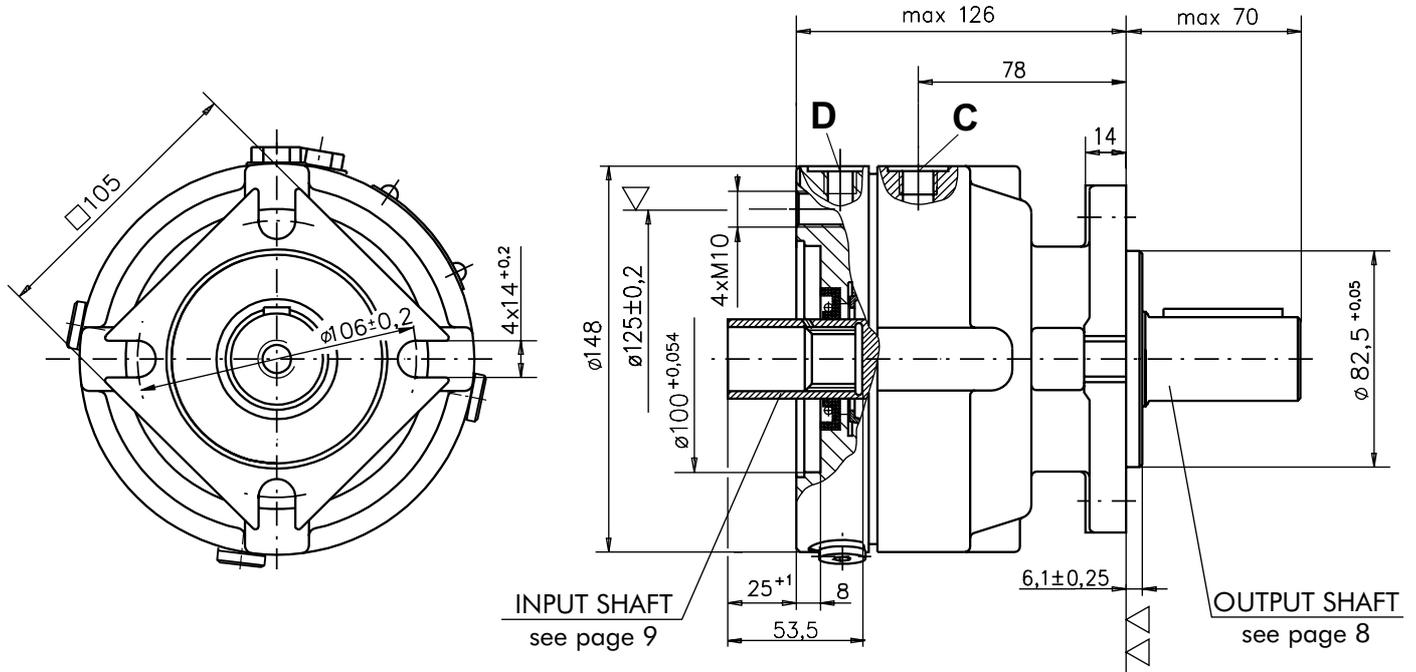
**LOAD CURVE**



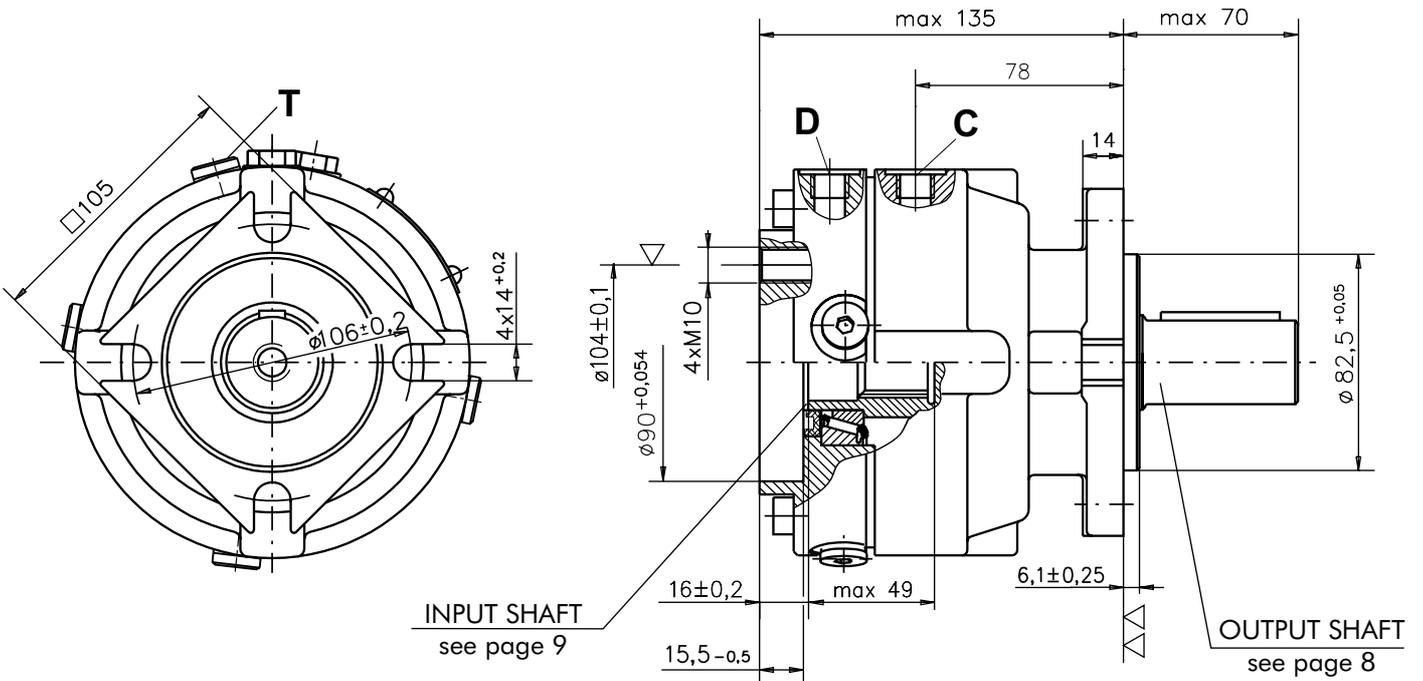


**HYDRAULIC DISC BRAKE FOR FLANGE ATTACHMENT  
TO MSS AND MSV HYDRAULIC MOTORS**

**TYPE LBS/289**



**TYPE LBV/289**



▽ - Place for attachment  
(tightening torque for bolts M10x35 - 8.8 DIN 912 - 5 daNm)

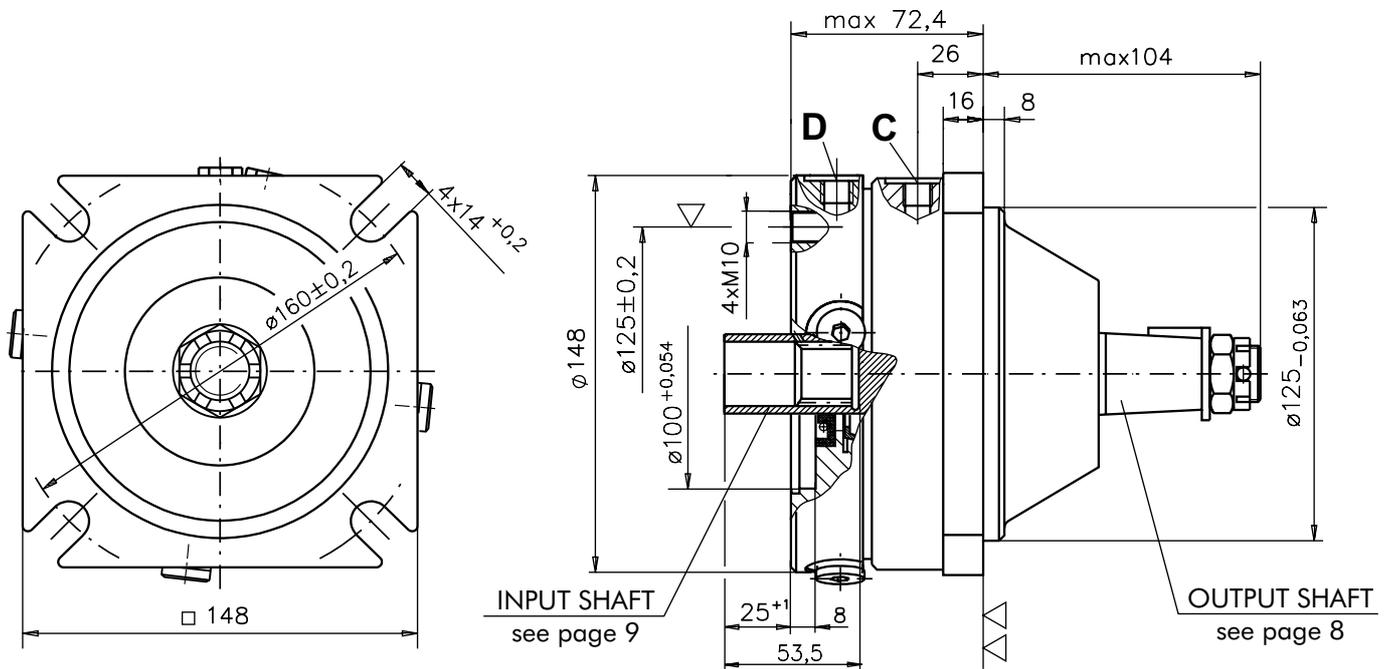
▽▽ - Place for attachment

C : Brake release Port - G $\frac{1}{4}$ , 9 mm depth

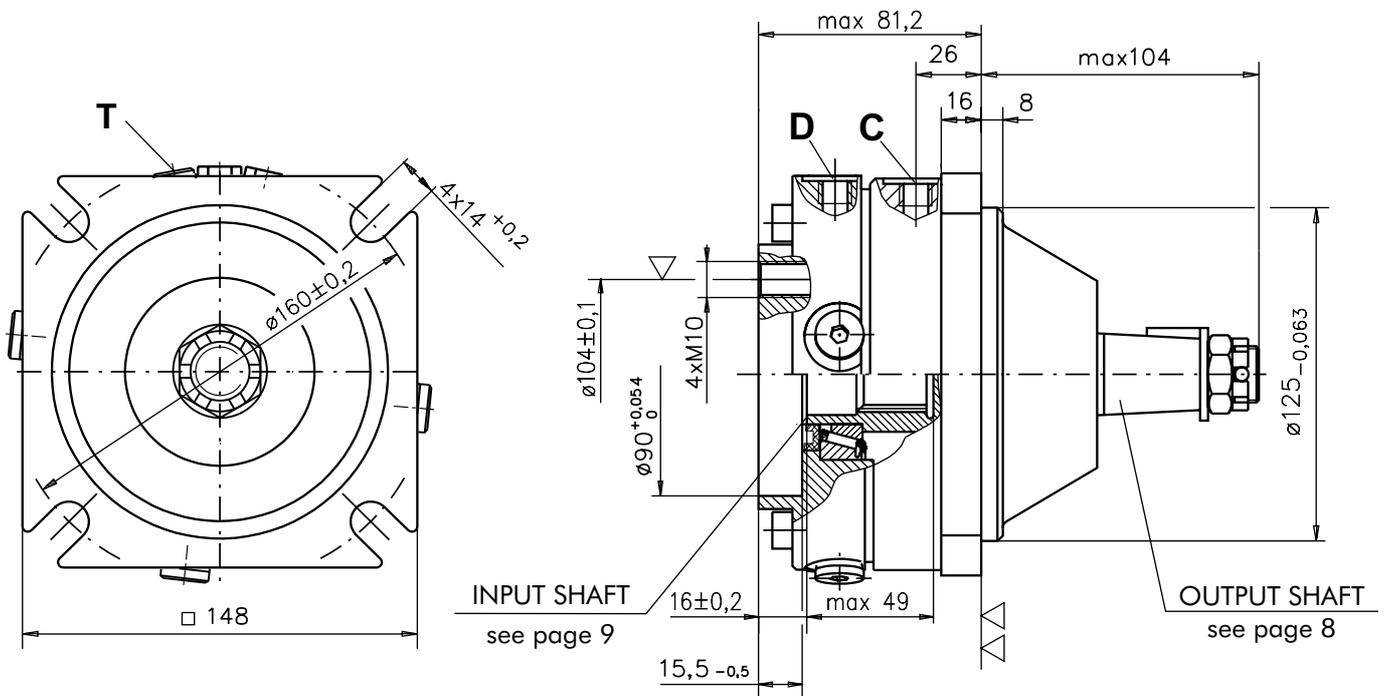
D, T : Drainage tap - G $\frac{1}{4}$ , 9 mm depth

**HYDRAULIC DISC BRAKE FOR FLANGE ATTACHMENT  
TO MSS AND MSV HYDRAULIC MOTORS**

**TYPE LBS/290**



**TYPE LBV/290**



▽ - Place for attachment  
(tightening torque for bolts M10x35 - 8.8 DIN 912 - 5 daNm)

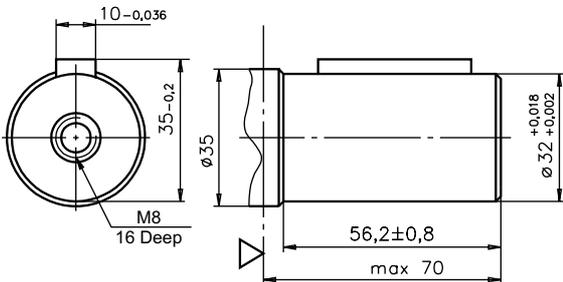
▽▽ - Place for attachment

C : Brake release Port - G<sup>1</sup>/<sub>4</sub>, 9 mm depth

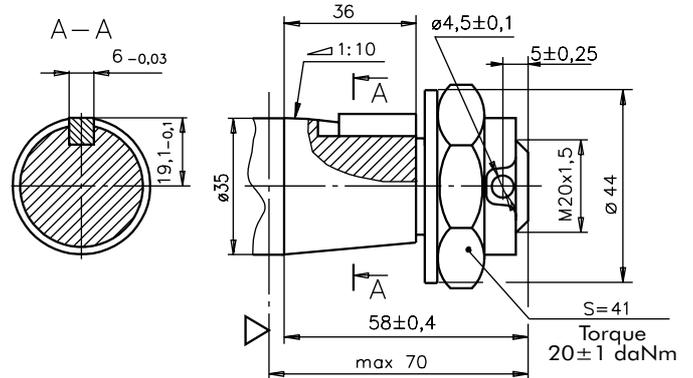
D, T : Drainage tap - G<sup>1</sup>/<sub>4</sub>, 9 mm depth

**OUTPUT SHAFT EXTENSIONS**

**CB** -  $\varnothing 32$  straight, Parallel key A10x8x45 DIN6885  
Max. Torque 77 daNm



**KB** - tapered 1:10, Parallel key B6x6x20 DIN6885  
Max. Torque 95 daNm



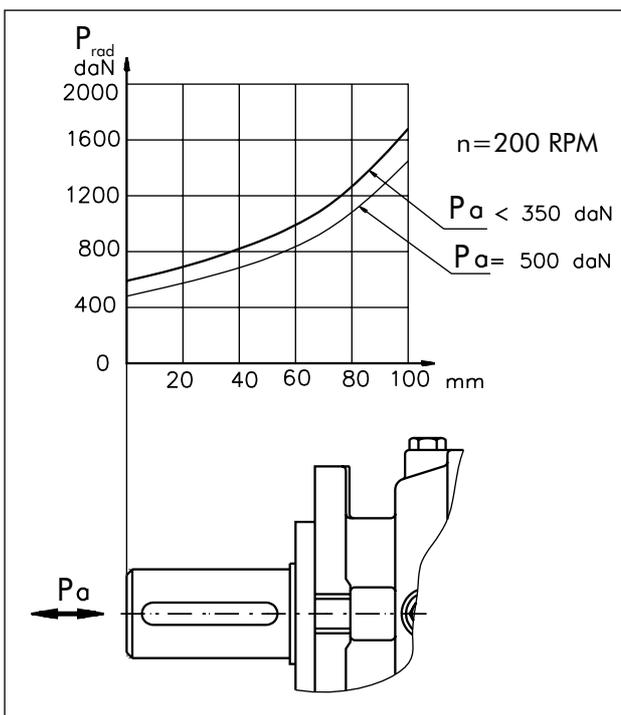
**SPECIFICATION DATA**

Description <b>LBS/289(290)</b> <b>LBV/289(290)</b>	21	32	43	63
*Min. Static Torque [daNm]	20-22	31-34	41-45	61-64
Opening Pressure [bar]	min 17-23 max 300			
Min. oil quantity for brake releasing [cm <sup>3</sup> ]	7-8			
Oil volume [cm <sup>3</sup> ]	50 - 120			
Max. Pressure in drain space [bar]	5			
Weight .../289(290) [kg]	10(11)			

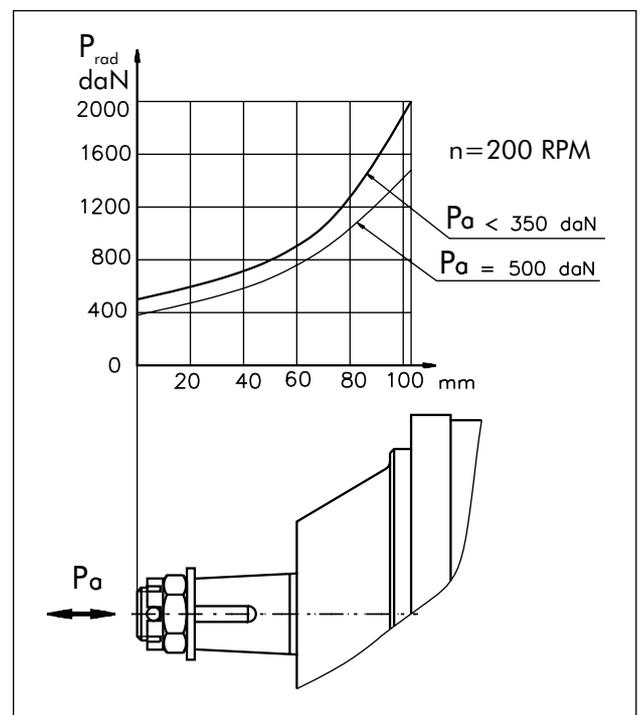
\*Static torque is obtained at working pressure - 0 bar.

**LOAD CURVE**

**LBS(V)/289**



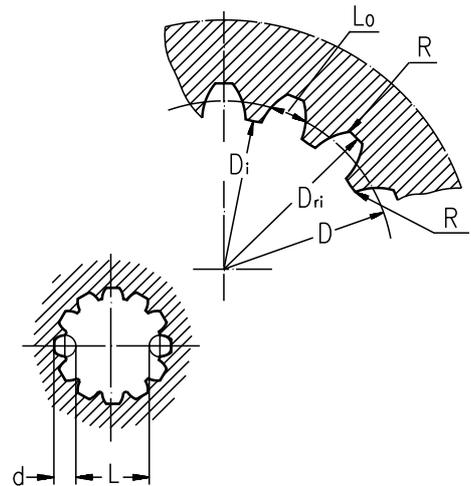
**LBS(V)/290**



**INTERNAL SPLINE DATA FOR THE ATTACHED COMPONENT**

Standard ANSI B92.1-1976, class 5  
[m=2,1166]

Fillet Root Side Fit		LBS(V)/289 LBS(V)/290	LBS(V)/314 LBS(V)/315
Number of Teeth	z	12	16
Diametral Pitch	DP	12/24	12/24
Pressure Angle		30°	30°
Pitch Dia.	D [mm]	25,4	33,8656
Major Dia.	Dri [mm]	28,0 <sub>-0,1</sub>	38,4 <sup>+0,4</sup>
Minor Dia.	Di [mm]	23,0 <sup>+0,033</sup>	32,15 <sup>+0,06</sup>
Space Width [Circular]	Lo [mm]	4,308±0,020	4,516±0,037
Fillet Radius	R [mm]	0,2	0,5
Max. Measurement between Pin	L [mm]	17,62 <sup>+0,15</sup>	26,9 <sup>+0,10</sup>
Pin Dia.	d [mm]	4,835±0,001	4,835±0,001
Corrected	x.m [mm]	+0,8	+1,0



**ORDER CODE - LB/288**

1	2	3	4	5
LB/288	-			

**Pos.1 - Input Shaft Hole**

**C, CO, SH, CB, SB**

- CB** - ø32 straight, Parallel key A10x8x45 DIN 6885
- KB** - ø35 tapered 1:10, Parallel key B6x6x20 DIN6885

**Pos.2 - Static Torque code** (See Specification data)

**7, 14, 21, 32, 43, 63**

**Pos.4 - Option (Paint)\*\***

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

**Pos.3 - Output Shaft Extensions\***

- C** - ø25 straight, Parallel key A8x7x32 DIN 6885
- CO** - ø1" straight, Parallel key 1/4"x1/4"x1 1/4" BS46
- SH** - ø25,32 splined BS 2059 (SAE 6B)
- SA** - ø24,5 splined B25x22 DIN 5482

**Pos.5 - Design Series**

- omit - Factory specified

**ORDER CODE - LBS, LBV**

1	2	3	4	5	6
LB	/	-			

**Pos.1 - Type**

- S** - Disc Brake for short motor **S**- MSS
- V** - Disc Brake for very short motor **V**- MSV

**Pos.4 - Output Shaft Extensions\***

- CB** - ø32 straight, Parallel key A10x8x45 DIN 6885
- KB** - ø35 tapered 1:10, Parallel key B6x6x20 DIN6885

**Pos.2 - Design code**

- 289** - for MSS and MSV Motors
- 290** - for MSS and MSV Motors (Wheel Mount)

**Pos.5 - Option (Paint)\*\***

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

**Pos.3 - Static Torque code** (See Specification data)

**21, 32, 43, 63**

**Pos.6 - Design Series**

- omit - Factory specified

**NOTES:**

- \* The permissible output torque for shafts must be not exceeded! For Max. Torque values see data on page 5 and 8.
- \*\* The color is by customer's request.

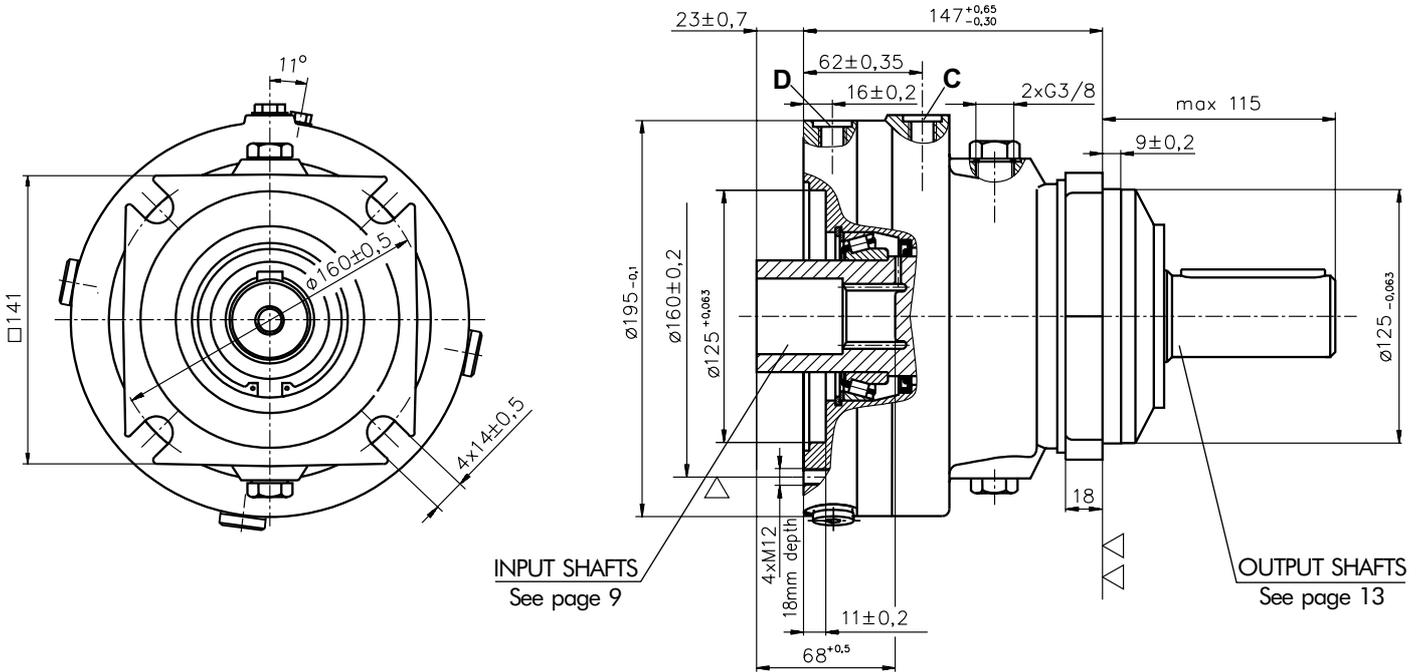
The Disc Brakes are mangano-phosphatized as standard.

**ATTENTION:**

1. Hydraulic brake is delivered without oil ( it is lubricated only).
2. In all brakes, friction discs and separators should be lubricated. Space is filled with 50 ÷ 120 cm<sup>3</sup> mineral oil HLP (DIN 51524) or HM (ISO 6743/4). For LB/288 fill oil after hydraulic motor assembly.

**HYDRAULIC DISC BRAKES  
FOR FLANGE ATTACHMENT TO MTS AND MTV HYDRAULIC MOTORS**

**TYPE LBS/314**



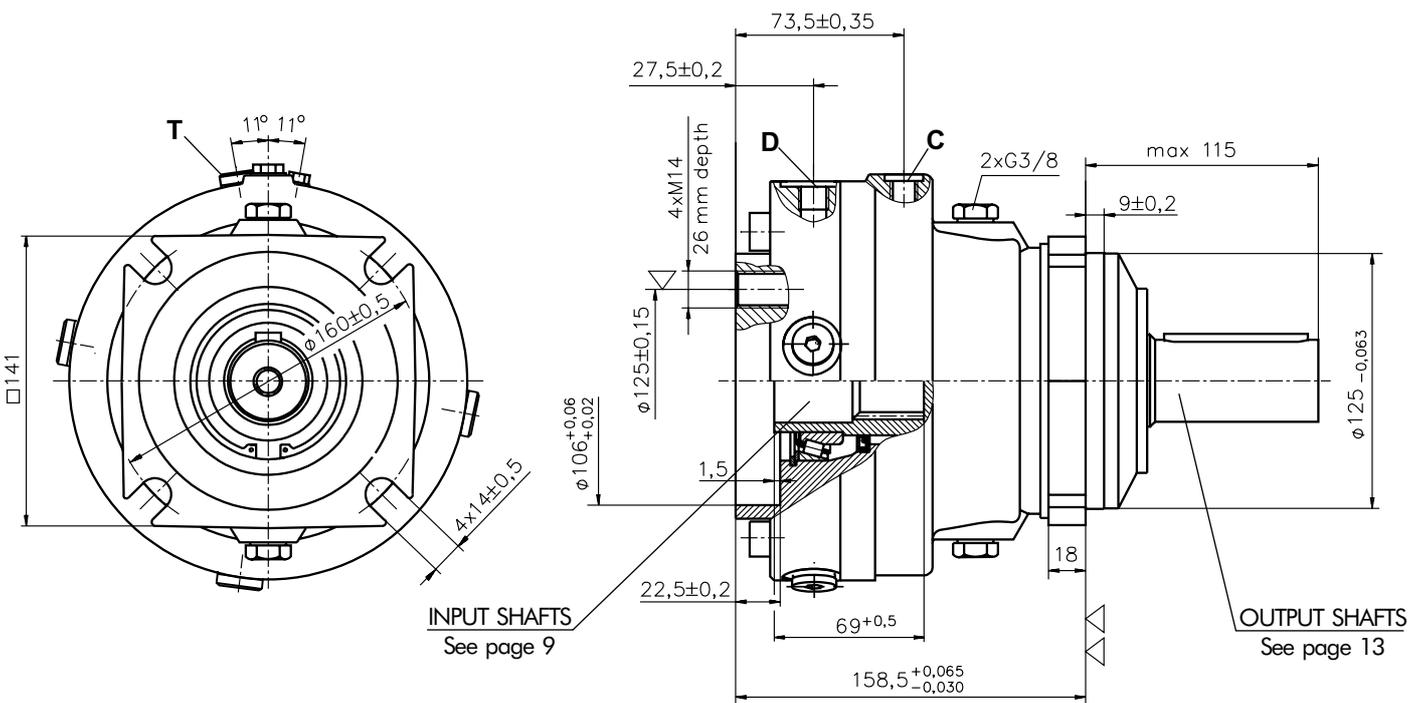
▽ - Place for attachment  
(tightening torque for bolt M12 - 8.8 - 8,5 da Nm)

**C** : Brake release Port - G $\frac{1}{4}$ , 9 mm depth

▽▽ - Place for attachment

**D** : Drainage tap - G $\frac{1}{4}$ , 9 mm depth

**TYPE LBV/314**



▽ - Place for attachment  
(tightening torque for bolt M14 - 8.8 - 14 da Nm)

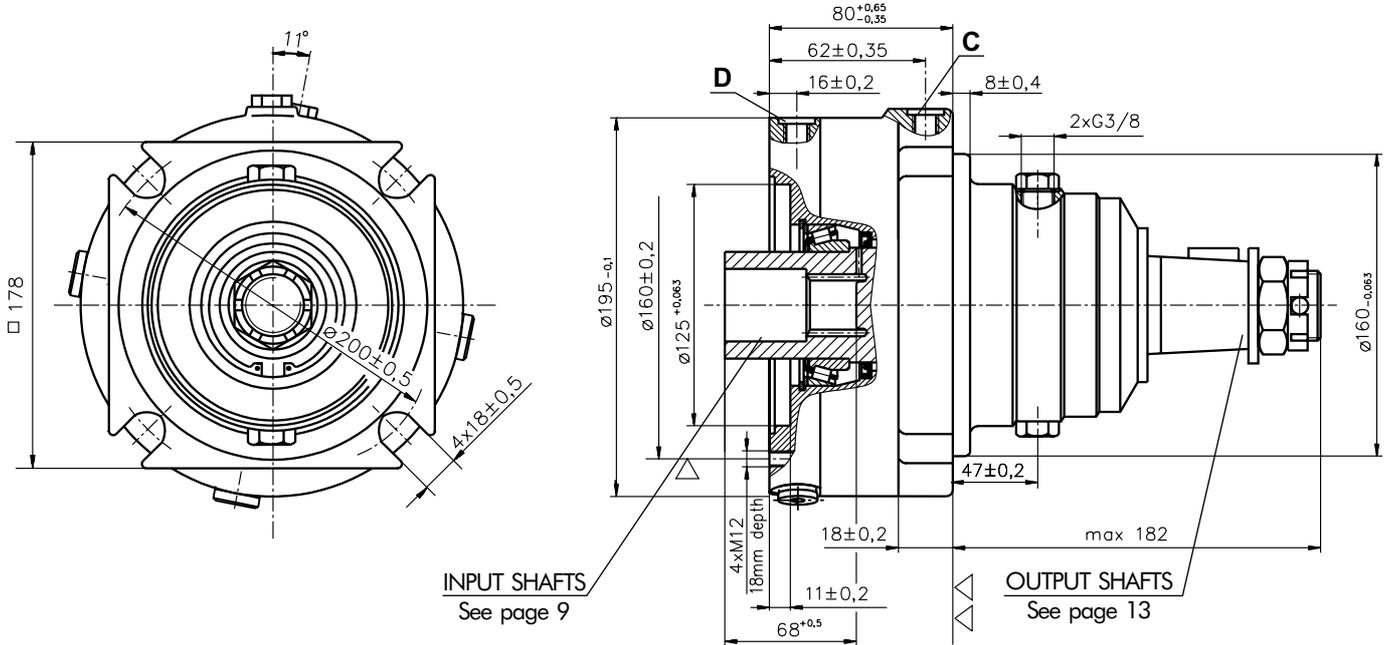
**C** : Brake release Port - G $\frac{1}{4}$ , 9 mm depth

▽▽ - Place for attachment

**D,T** : Drainage tap - G $\frac{1}{4}$ , 9 mm depth

**HYDRAULIC DISC BRAKES  
FOR FLANGE ATTACHMENT TO MTS AND MTV HYDRAULIC MOTORS**

**TYPE LBS/315**



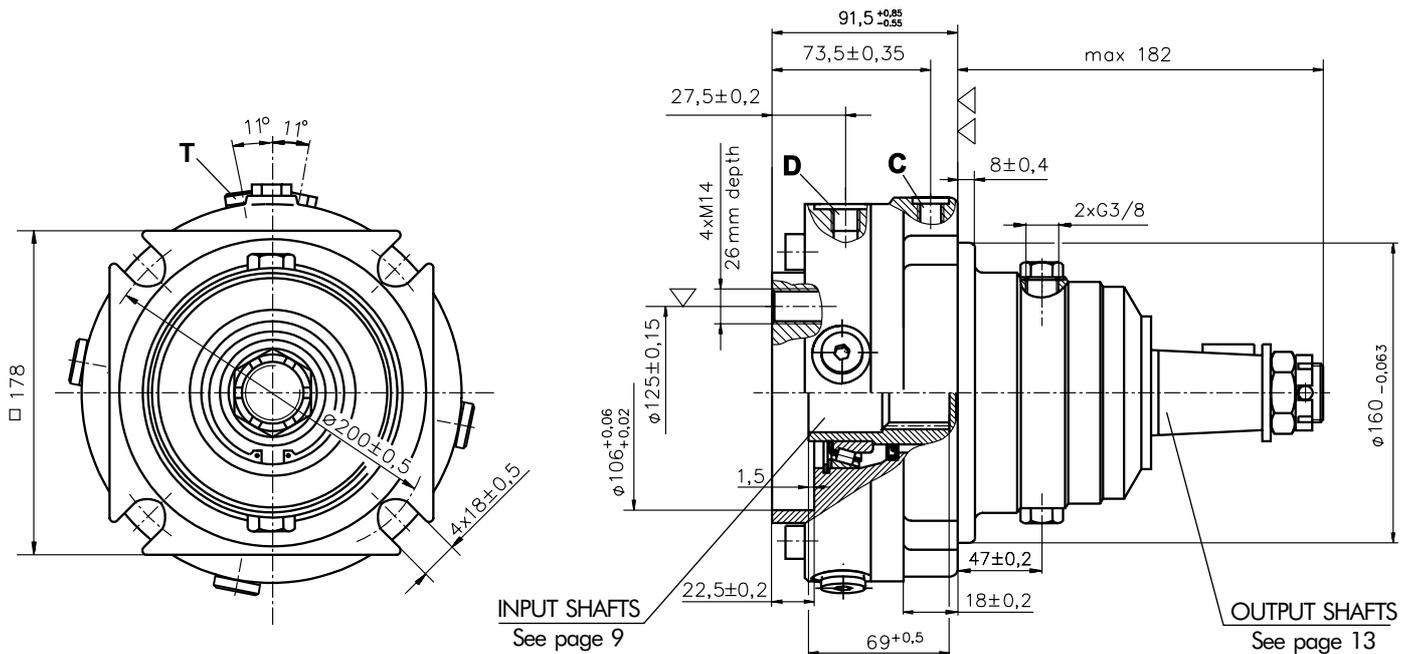
▽ - Place for attachment  
(tightening torque for bolt M12 - 8.8 - 8,5 da Nm)

**C** : Brake release Port - G $\frac{1}{4}$ , 9 mm depth

▽▽ - Place for attachment

**D** : Drainage tap - G $\frac{1}{4}$ , 9 mm depth

**TYPE LBV/315**



▽ - Place for attachment  
(tightening torque for bolt M14 - 8.8 - 14 da Nm)

**C** : Brake release Port - G $\frac{1}{4}$ , 9 mm depth

▽▽ - Place for attachment

**D,T** : Drainage tap - G $\frac{1}{4}$ , 9 mm depth

**HYDRAULIC DISC BRAKES  
FOR FLANGE ATTACHMENT TO MTS AND MTV HYDRAULIC MOTORS**

**SPECIFICATION DATA**

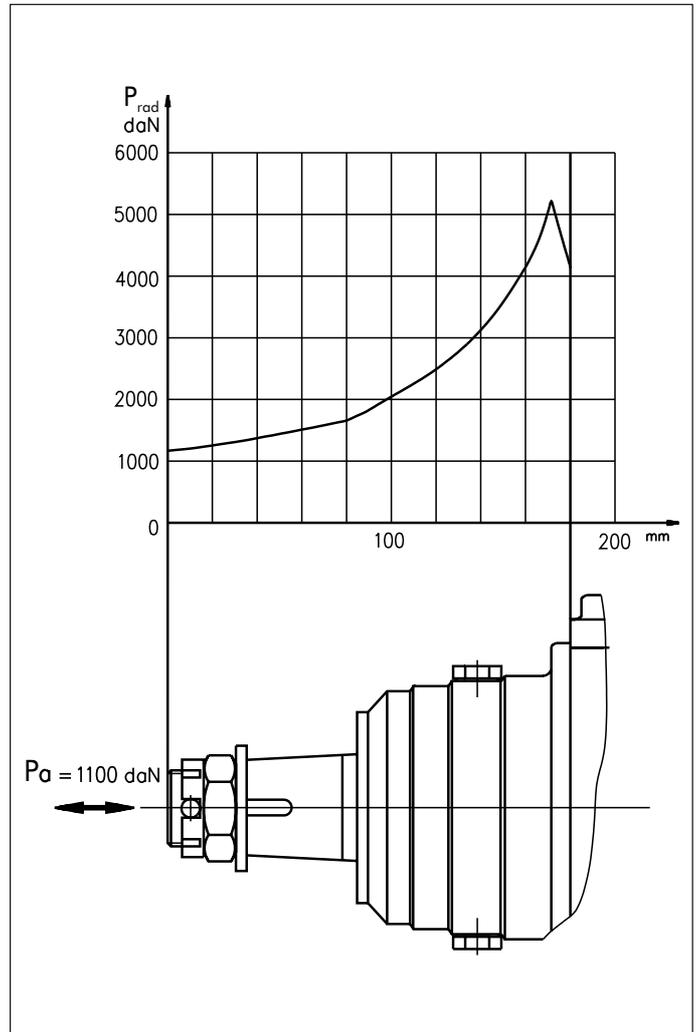
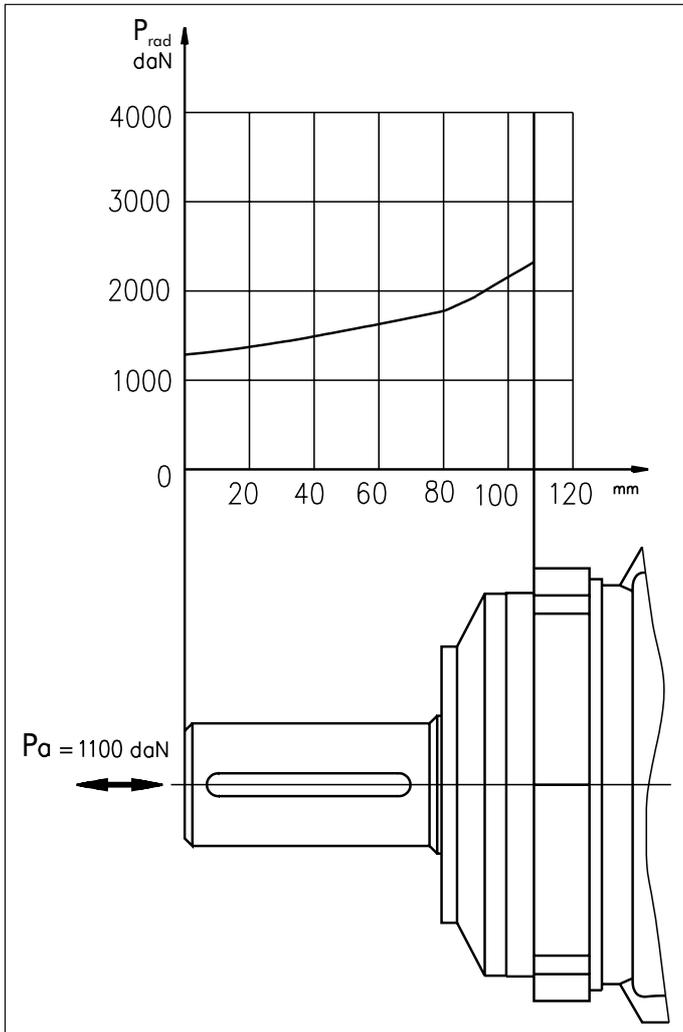
Description	LBS/314(315) LBV/314(315)	21	29	43	65	85	110	130
*Min. Static Torque [daNm]		18-23	28-33	42-46	61-70	83-92	108-118	126-136
Opening Pressure [bar]	min	4-5	6-7	9-10	13-15	18-20	23-25	27-29
	max	300						
Min. oil quantity for brake releasing [cm <sup>3</sup> ]		8- 9						
Oil volume [cm <sup>3</sup> ]		150 - 300						
Max. Pressure in drain space [bar]		5						
Weight .../314(315) [kg]		24(25)						

\*Static torque is obtained at working pressure - 0 bar.

**LOAD CURVE**

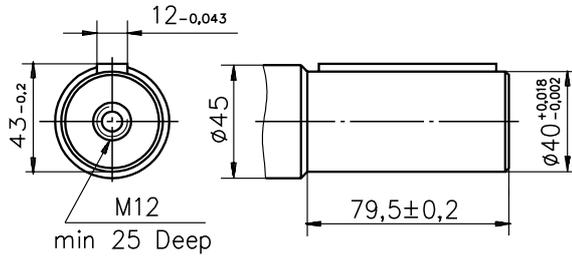
**LBS(V) ... /314**

**LBS(V) ... /315**

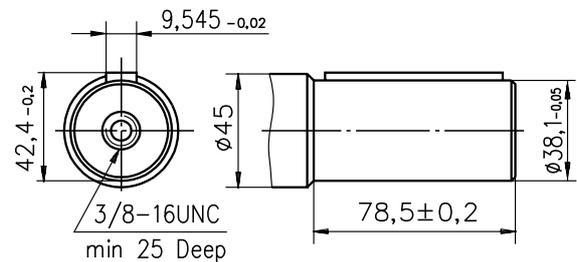


**OUTPUT SHAFT EXTENSIONS**

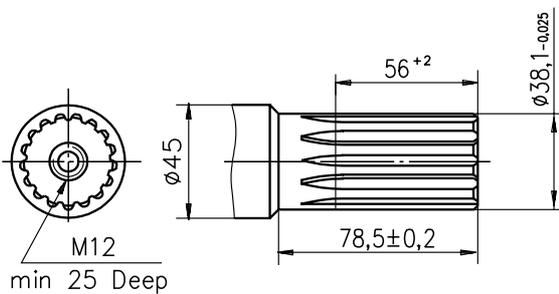
**C** -  $\varnothing 40$  straight, Parallel key A12x8x70 DIN 6885  
Max. Torque 132,8 daNm



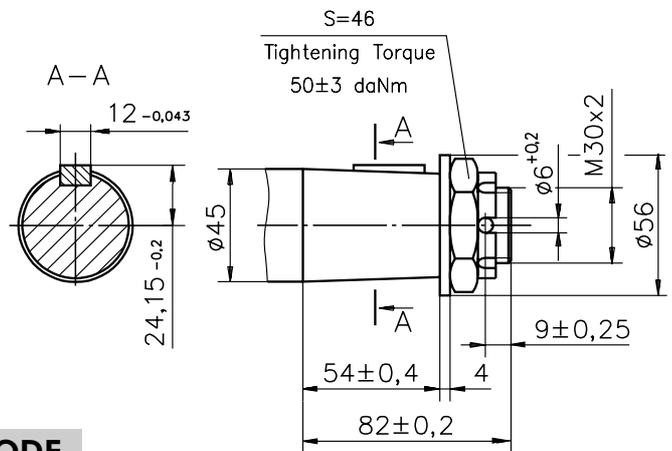
**CO** -  $\varnothing 1\frac{1}{2}$ " straight, Parallel key  $\frac{3}{8}$ "x  $\frac{3}{8}$ "x  $2\frac{1}{4}$ " BS46  
Max. Torque 132,8 daNm



**SH** -  $\varnothing 1\frac{1}{2}$ " splined 17T, DP12/24 ANSI B92.1-1976  
Max. Torque 132,8 daNm



**K** - tapered 1:10, Parallel key B12x8x28 DIN 6885  
Max. Torque 210,7 daNm



**ORDER CODE**

	1	2	3	4	5	6
<b>LB</b>		/	-			

**Pos.1 - Type**

- S** - Disc Brake for short motor **S** - MTS
- V** - Disc Brake for very short motor **V** - MTV

**Pos.2 - Design code**

- 314** - for MTS and MTV Motors
- 315** - for MTS and MTV Motors (Wheel Mount)

**Pos.3 - Static Torque code** (See Specification data)

21, 29, 43, 65, 85, 110, 130

**Pos. 4 - Output Shaft Extensions\***

- C** -  $\varnothing 40$  straight, Parallel key A12x8x70 DIN 6885
- CO** -  $\varnothing 1\frac{1}{2}$ " straight, Parallel key  $\frac{3}{8}$ "x  $\frac{3}{8}$ "x  $2\frac{1}{4}$ " BS46
- SH** -  $\varnothing 1\frac{1}{2}$ " splined 17T, ANSI B92.1-1976
- K** -  $\varnothing 45$  tapered 1:10, Parallel key B12x8x28 DIN6885

**Pos. 5 - Option (Paint)\*\***

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

**Pos. 6 - Design Series**

- omit - Factory specified

**NOTES:**

- \* The permissible output torque for shafts must be not exceeded!
- \*\* The color is by customer's request.

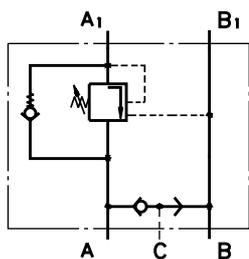
The Disc Brakes are mangano-phosphatized as standard.

**ATTENTION:**

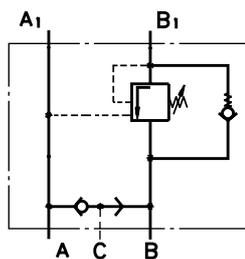
1. Hydraulic brake is delivered without oil ( it is lubricated only).
2. In all brakes, friction discs and separators should be lubricated. Space is filled with 150 ÷ 300 cm<sup>3</sup> mineral oil HLP (DIN 51524) or HM (ISO 6743/4).

# VALVES FOR HYDRAULIC MOTORS

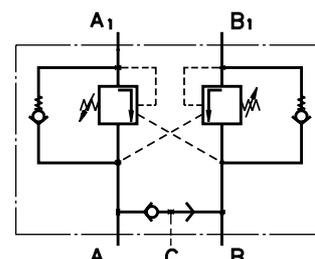
## OVERCENTER VALVES WITH BRAKE CONTROL



Single Overcenter Valves with Brake Control type KPBR ... EA



Single Overcenter Valves with Brake Control type KPBR ... EB



Dual Overcenter Valves with Brake Control type KPBR ... D

### CONTENTS

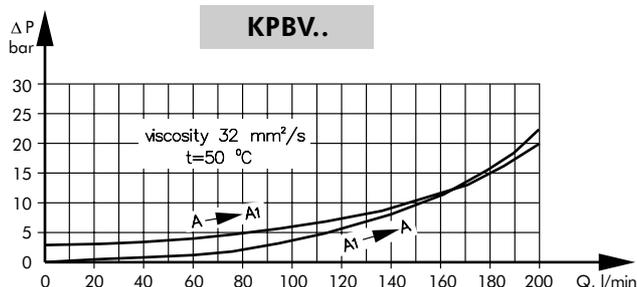
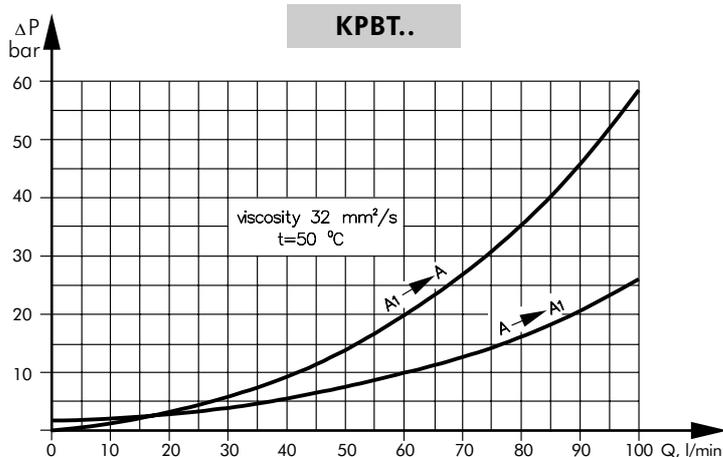
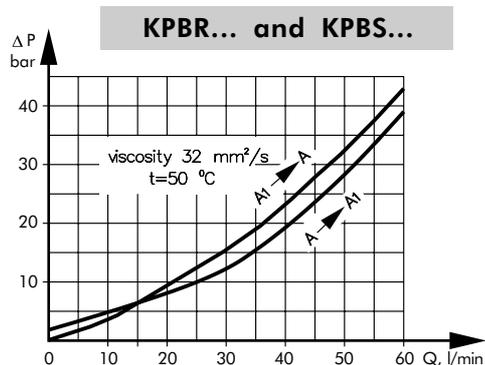
Valves for MP, MR and MH type KPBR ... 15	Crossover Relief Valves ..... 21
Valves for MS type KPBS ..... 16	Valves for MP, MR and MH type KP..R ... 22
Valves for MT type KPBT ..... 17	Valves for MS type KP..S ..... 22
Valves for MV type KPBV ..... 18	Valves for MT type KP..T ..... 23
Switch valves type KPWR and KPWS .... 19	Valves for MV type KP..V ..... 24
Switch valves type KPWT and KPWW ..... 20	Order Code ..... 26

### SPECIFICATION DATA

Parameters	Type							
	KPBR...E	KPBS...E	KPBR...D	KPBS...D	KPBT...E	KPBT...D	KPBV...E	KPBV...D
Flow Rate , l/min	60				100		200	
Rated Pressure* , bar	70÷250				70÷250		70÷250	
Pilot Ratio	4,25:1				4,25:1		4,25:1	
Weight , kg	3,300	3,340	3,350	3,390	5,400	5,800	9,200	9,750

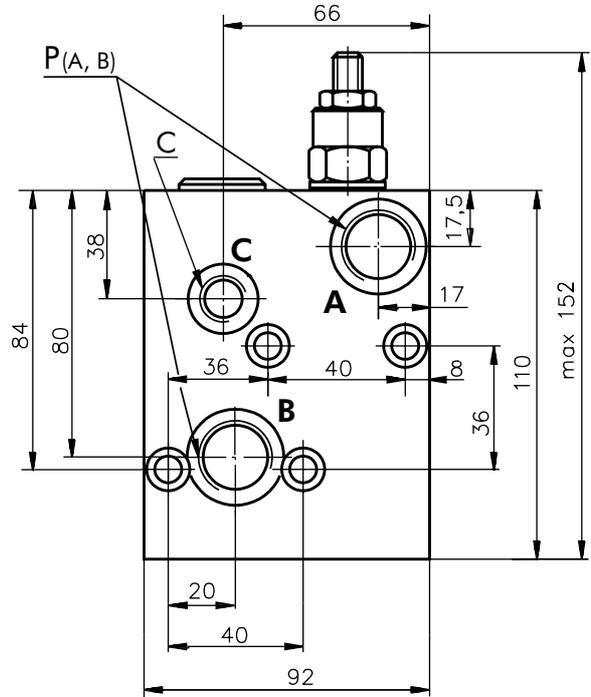
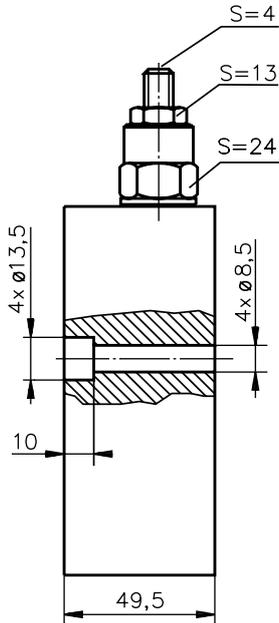
\*Pressure Settings are at flow rate of 5 lpm and viscosity 32 mm<sup>2</sup>/s (50 °C).

### PRESSURE LOSSES



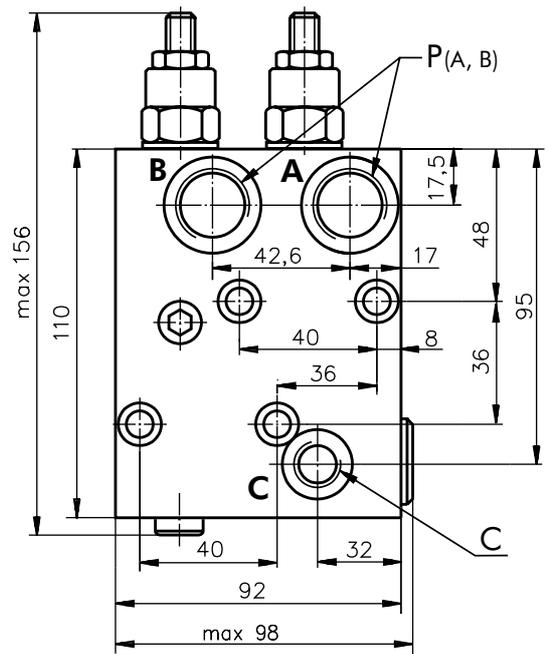
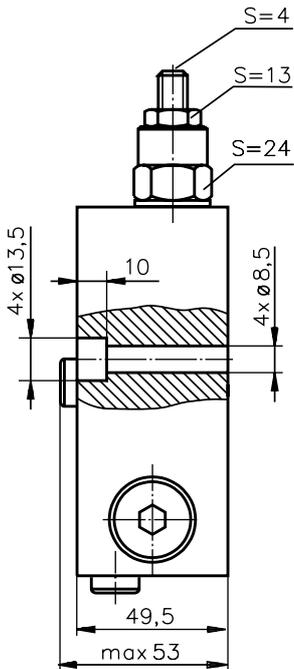
**VALVES FOR MP, MR, MH HYDRAULIC MOTORS**

**SINGLE VALVE KPBR-250/1/E...**



**P<sub>(A,B)</sub>** : G1/2 (M22x1,5), 17 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

**DUAL VALVE KPBR-250/1/D...**

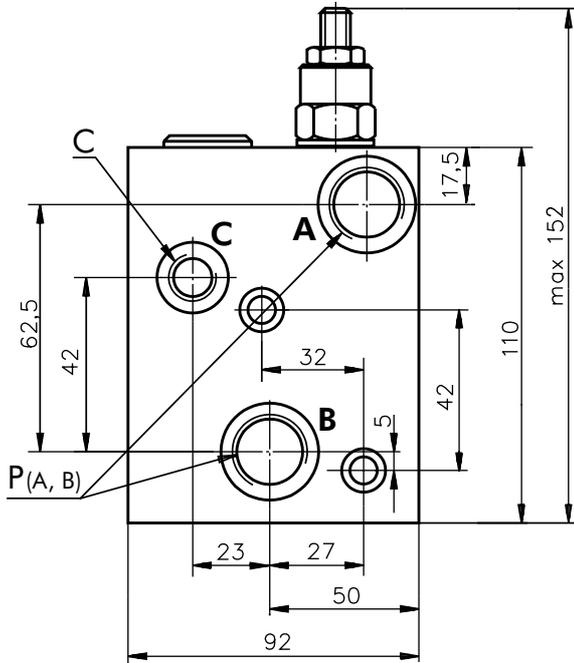
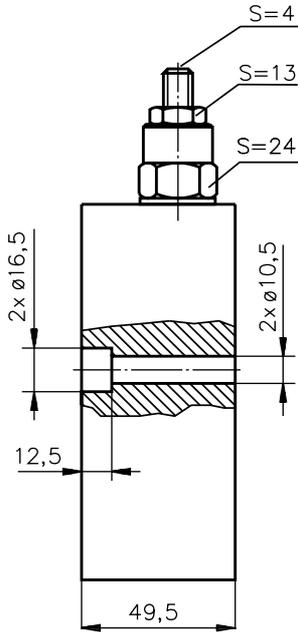


**P<sub>(A,B)</sub>** : G1/2 (M22x1,5), 17 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

**Note** : KPBR Blocks are installed directly on MP and MR Motors with four bolts M8x50 - 8.8 DIN 912.  
 Tightening torque 2<sup>+0,5</sup> daNm.

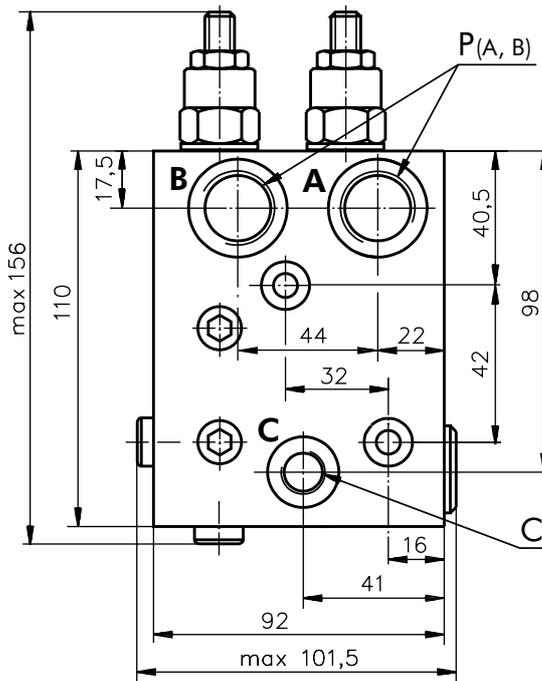
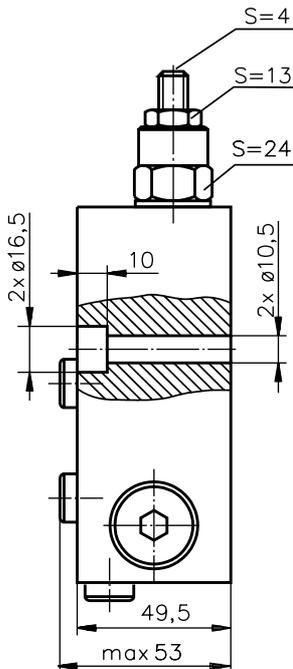
**VALVES FOR MS HYDRAULIC MOTORS**

**SINGLE VALVE KPBS-250/1/E...**



**P<sub>(A, B)</sub>** : G1/2 (M22x1,5), 17 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

**DUAL VALVE KPBS-250/1/D...**



**P<sub>(A, B)</sub>** : G1/2 (M22x1,5), 17 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

**Note** : KPBS Blocks are installed directly on MS Motors with two bolts M10x50 - 8.8 DIN 912.  
 Tightening torque 4,5<sup>+0.5</sup> daNm.



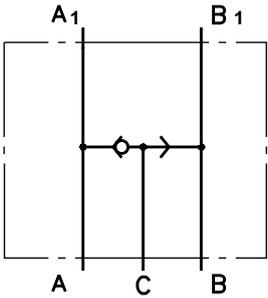




**SWITCH VALVE**

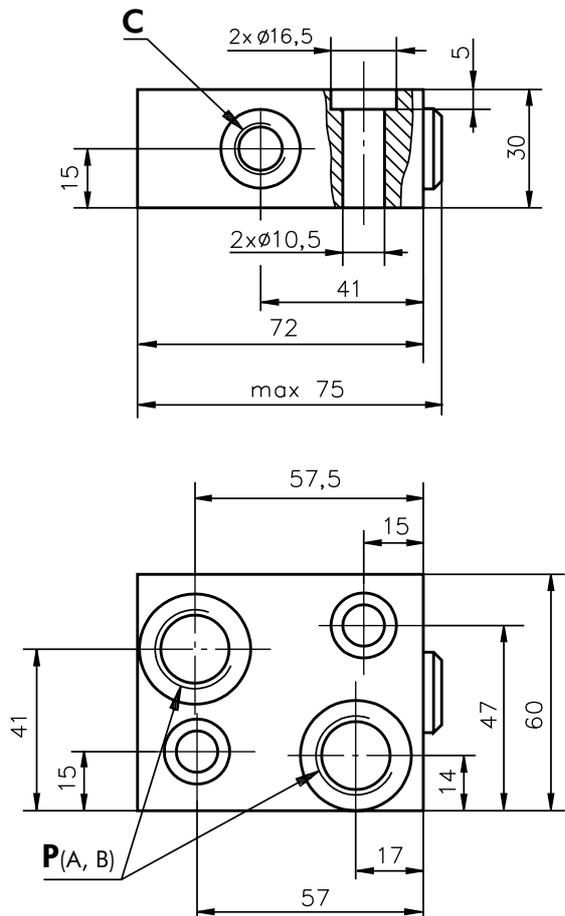
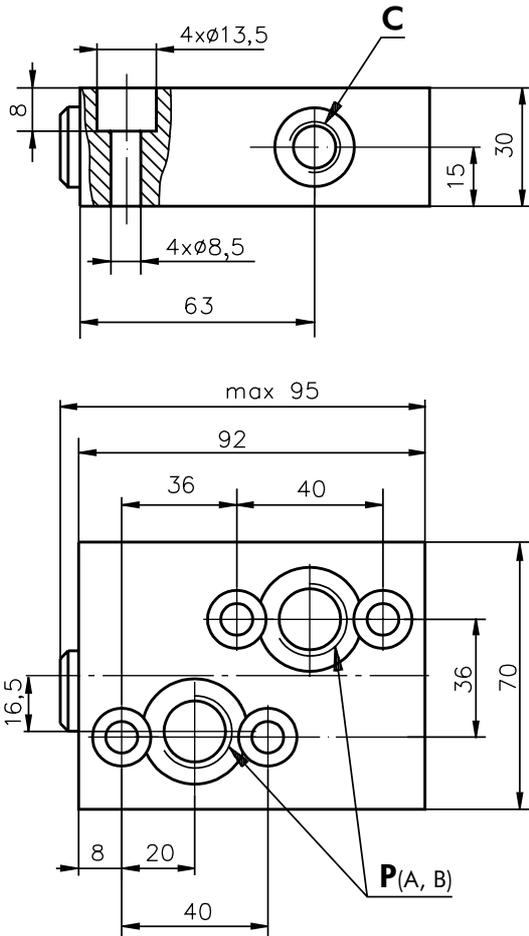
**SPECIFICATION DATA**

Parameters	Type	
	KPWR	KPWS
Flow Rate , l/min	60	
Rated Pressure , bar	250	
Weight , kg	0,850	0,670



**VALVE FOR MP, MR, MH HYDRAULIC MOTORS  
KPWR**

**VALVE FOR MS HYDRAULIC MOTORS  
KPWS**



**P<sub>(A, B)</sub>** : G1/2 (M22x1,5), 17 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

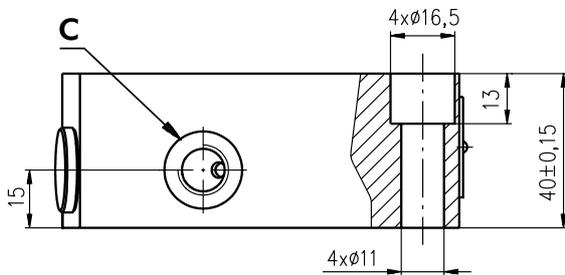
**Note :** KPWR Blocks are installed directly on MP and MR Motors with four bolts M8x35 - 8.8 DIN 912.  
 Tightening torque 2<sup>+0,5</sup> daNm.  
 KPWS Blocks are installed directly on MS Motors with two bolts M10x40 - 8.8 DIN 912.  
 Tightening torque 4,5<sup>+0,5</sup> daNm.

**SWITCH VALVE (continued)**

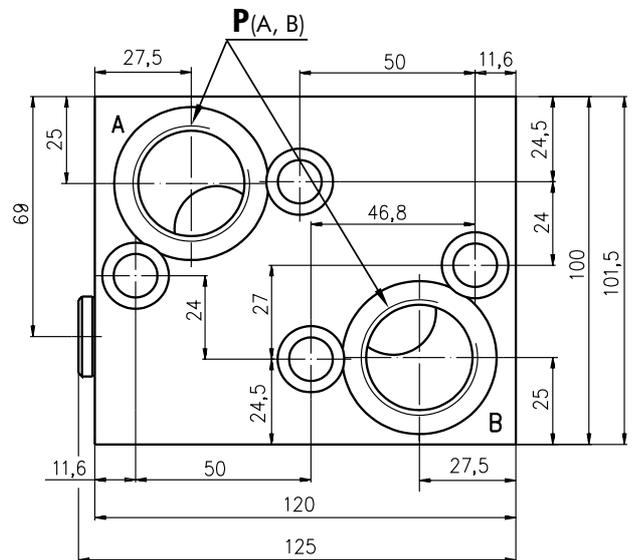
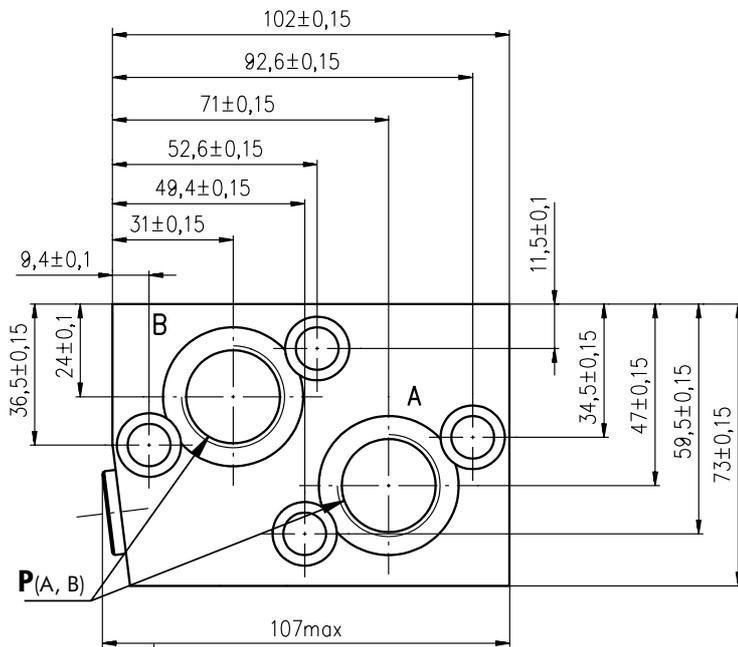
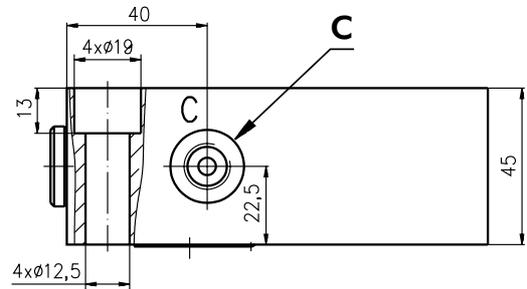
**SPECIFICATION DATA**

Parameters	Type	
	KPWT	KPWV
Flow Rate , l/min	100	200
Rated Pressure , bar	250	
Weight , kg	1,800	3,150

**VALVE FOR MT HYDRAULIC MOTORS  
KPWT**



**VALVE FOR MV HYDRAULIC MOTORS  
KPWV**

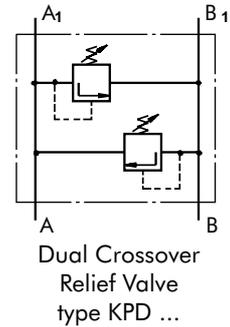
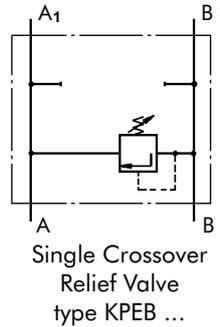
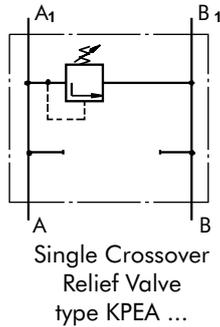


**P<sub>(A, B)</sub>** : G3/4 (M27x2), 17 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

**P<sub>(A, B)</sub>** : G1-A (M33x2), 20 mm depth  
**C** : G1/4 (M14x1,5), 14 mm depth

**Note** : KPWT Blocks are installed directly on MT Motors with four bolts M10x40 - 8.8 DIN 912.  
Tightening torque  $4,5^{+0,5}$  daNm.  
KPWV Blocks are installed directly on MV Motors with four bolts M12x45 - 8.8 DIN 912.  
Tightening torque  $7,5^{+0,5}$  daNm.

**CROSSOVER RELIEF VALVES**



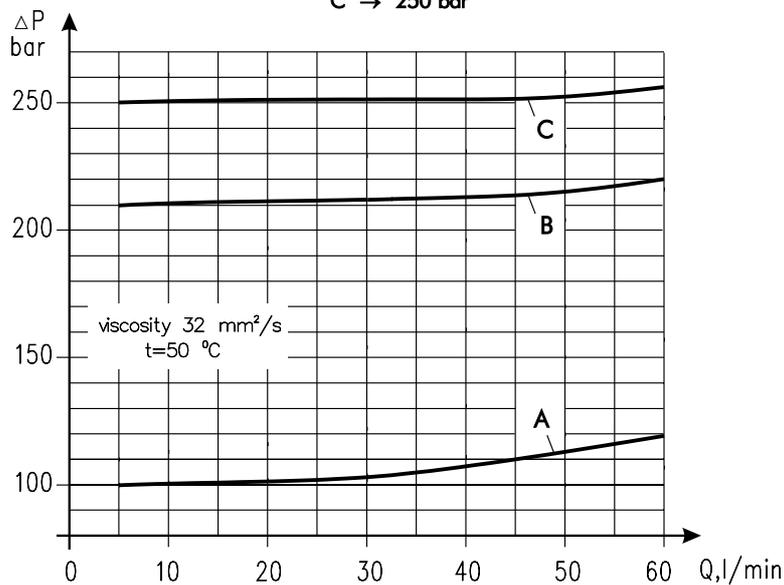
**SPECIFICATION DATA**

Parameters	Type			
	KPER	KPDR	KPES	KPDS
Flow Rate , l/min	60			
Rated Pressure*, bar	30 to 100; 50 to 210; 80 to 300			
Weight , kg	1,55		1,50	

\*Pressure Settings are at flow rate of 5 l/min and viscosity 32 mm<sup>2</sup>/s (50 °C).

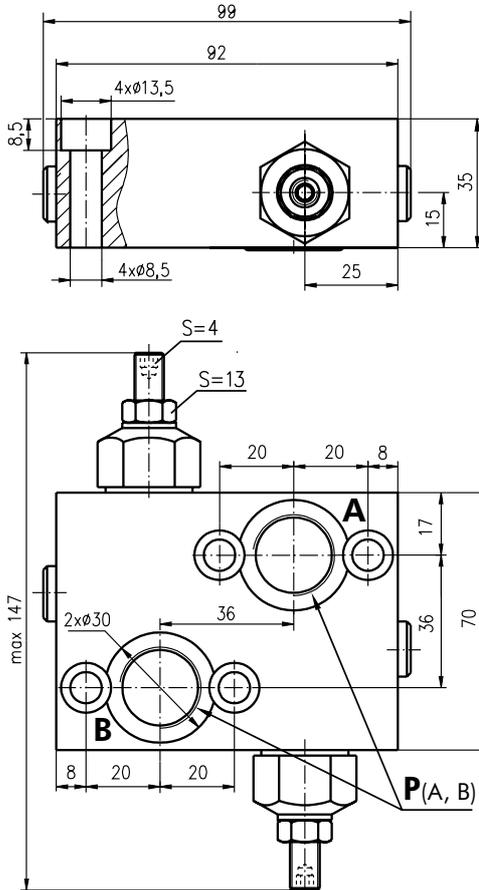
**RATED PRESSURE**

- A → 100 bar
- B → 210 bar
- C → 250 bar

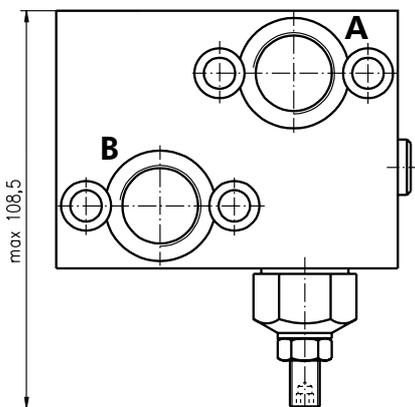


**VALVES FOR MP, MR, MH  
HYDRAULIC MOTORS**

**DUAL VALVE KPDR/...**



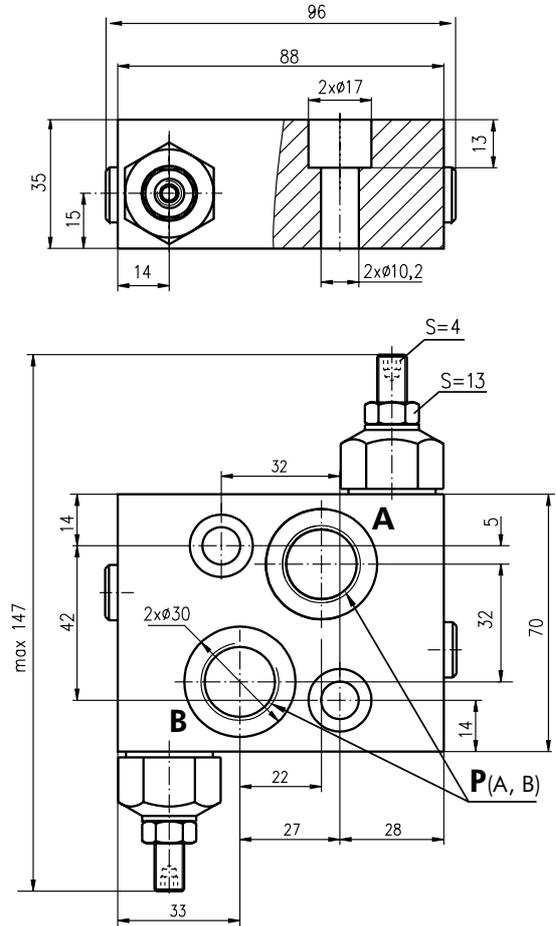
**SINGLE VALVES KPER/...**



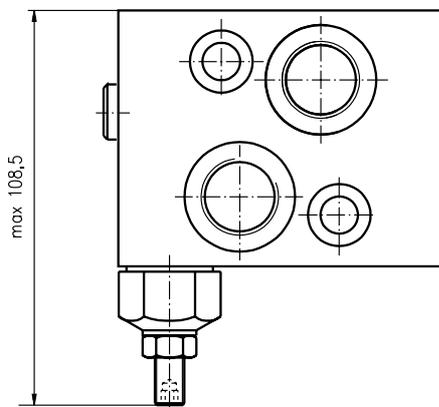
$P_{(A, B)}$ : G1/2 (M22x1,5), 20 mm depth

**VALVES FOR MS  
HYDRAULIC MOTORS**

**DUAL VALVE KPDS/...**



**SINGLE VALVES KPES/...**



$P_{(A, B)}$ : G1/2 (M22x1,5), 20 mm depth

**Note:** -KPDR (KPER) Blocks are installed directly on MP and MR Motors with four bolts M8x40-8.8 DIN 912. Tightening torque  $2^{+0,5}$  daNm.

-KPDS (KPES) Blocks are installed directly on MS Motors with two bolts M10x35-8.8 DIN 912. Tightening torque  $4,5^{+0,5}$  daNm.

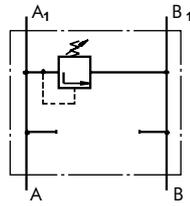
**VALVE FOR MT HYDRAULIC MOTORS**

**SPECIFICATION DATA**

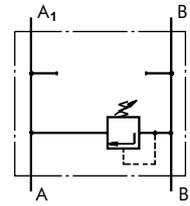


Parameters	Type	
	KPET	KPDT
Flow Rate , l/min	120	
Rated Pressure*, bar	80 to 210	
Weight , kg	5,10	5,54

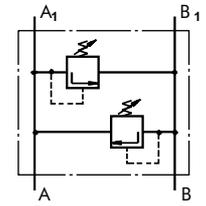
\*Pressure Settings are at flow rate of 5 l/min and viscosity 32 mm<sup>2</sup>/s (50 °C).



Single Crossover Relief Valve type KPEAT ...

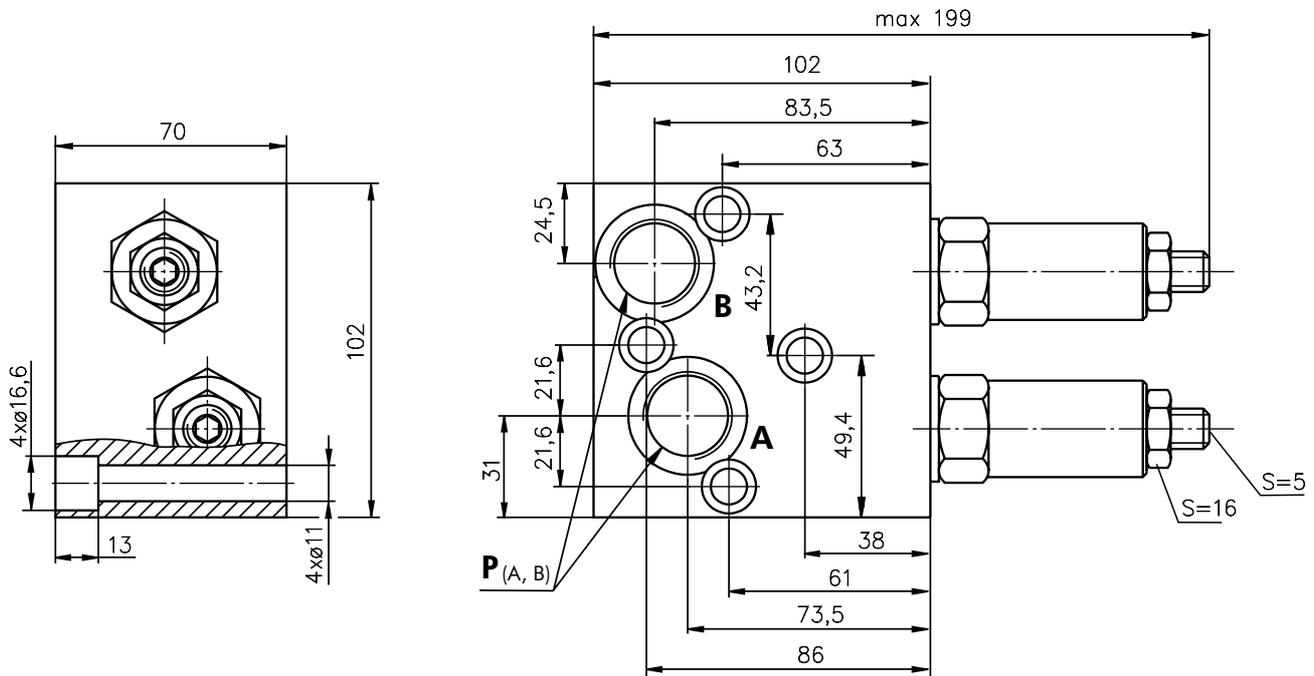


Single Crossover Relief Valve type KPEBT ...

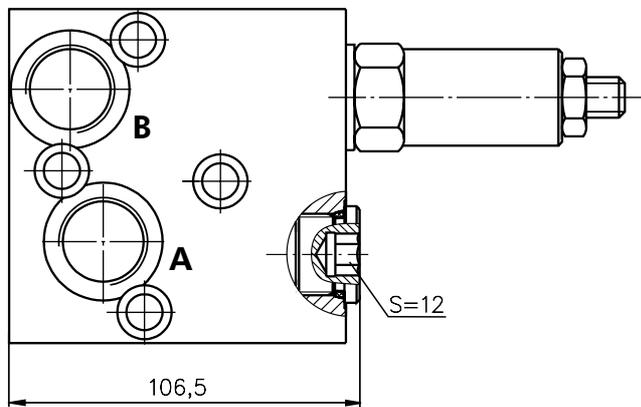


Dual Crossover Relief Valve type KPDT ...

**DUAL VALVE KPDT .../...**



**SINGLE VALVE KPET.../...**



P (A, B): G3/4 (M27x2), 20 mm depth

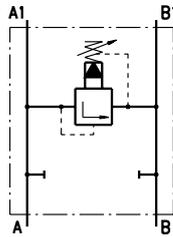
**Note :** KPDT (KPET) Blocks are installed directly on MT Motors with four bolts M10x70 - 8.8 DIN 912. Tightening torque 4,5<sup>+0,5</sup> daNm.

**VALVE FOR MV HYDRAULIC MOTORS**

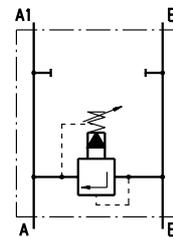
**SPECIFICATION DATA**

Parameters	Type		
	KPEAV	KPEBV	KPDV
Flow Rate , l/min	200		
Rated Pressure*, bar	10 to 100; 20 to 250		
Weight , kg	4,9	7,1	8,00

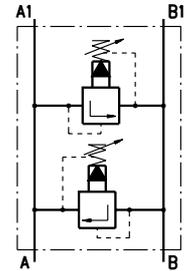
\*Pressure Settings are at flow rate of 5 l/min and viscosity 32 mm<sup>2</sup>/s (50 °C).



Single Crossover Relief Valve type KPEAV ...

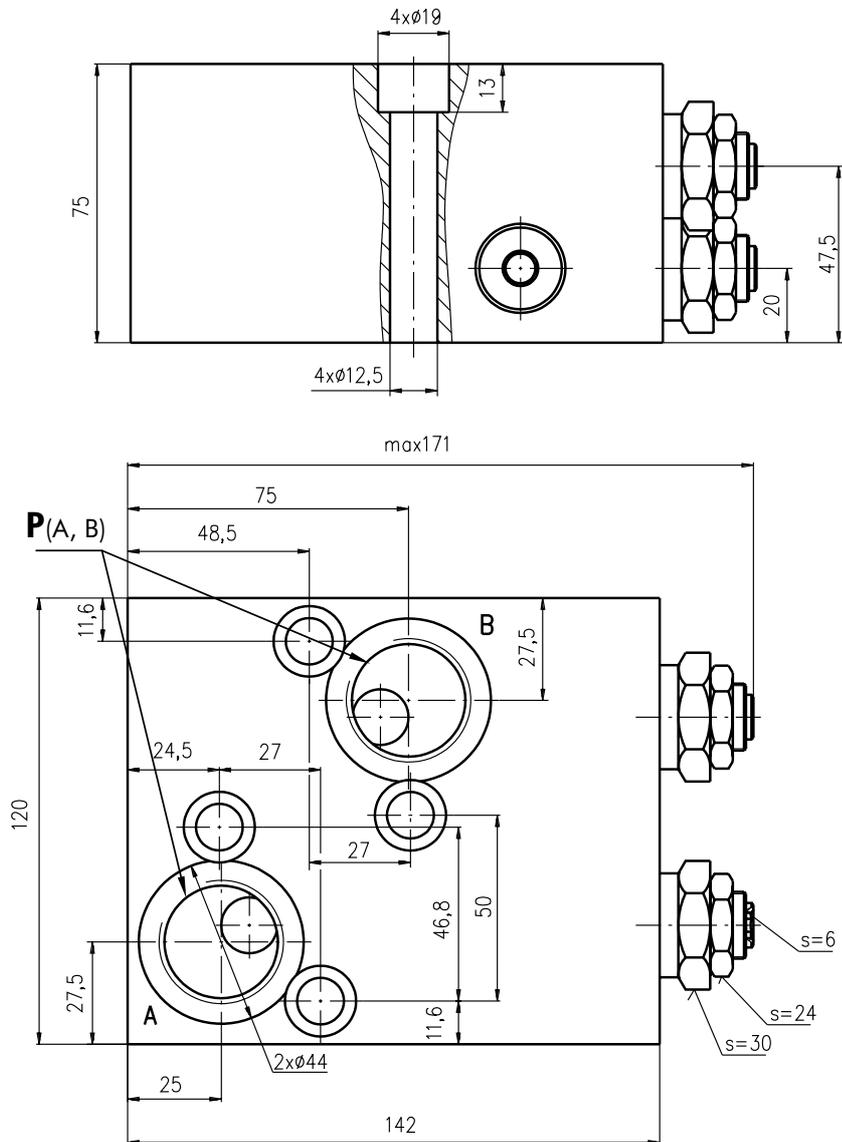


Single Crossover Relief Valve type KPEBV ...



Dual Crossover Relief Valve type KPDV ...

**DUAL VALVE KPDV .../...**

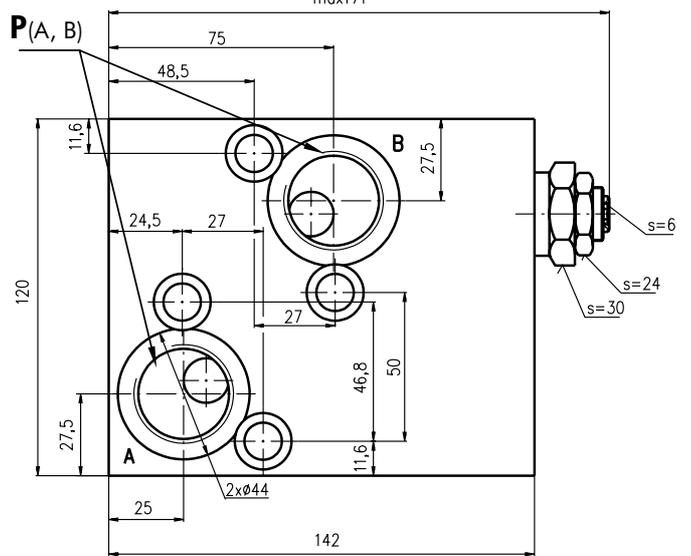
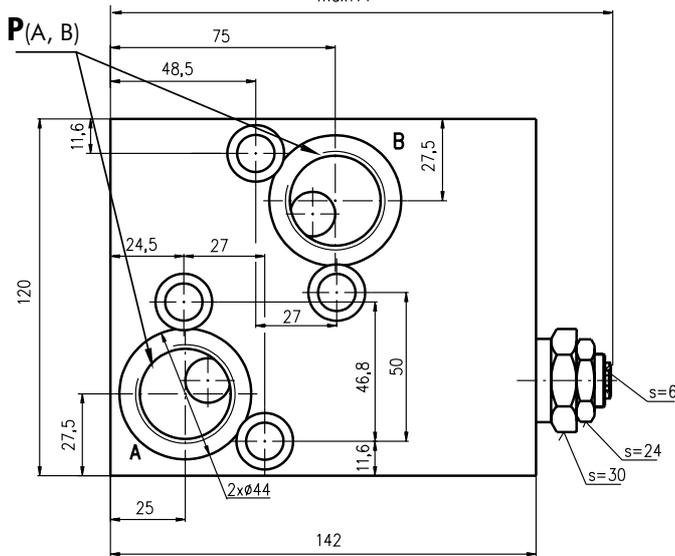
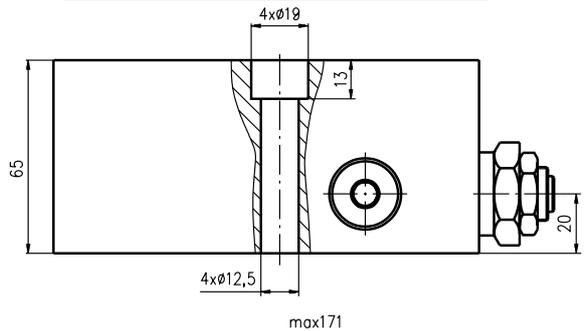
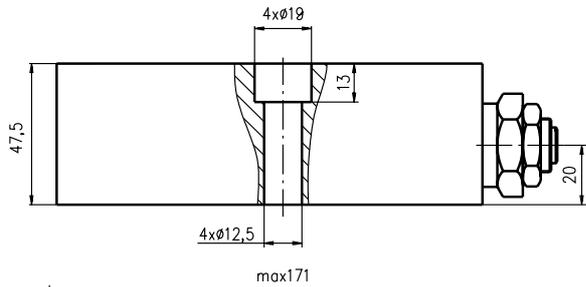


**P<sub>(A, B)</sub>** : G1-A (M33x2), 20 mm depth

**Note** :KPDV Blocks are installed directly on MV Motors with four bolts M12x75 - 8.8 DIN 912. Tightening torque 7,5<sup>+0,5</sup> daNm.

**SINGLE VALVE KPEAV .../...**

**SINGLE VALVE KPEBV .../...**



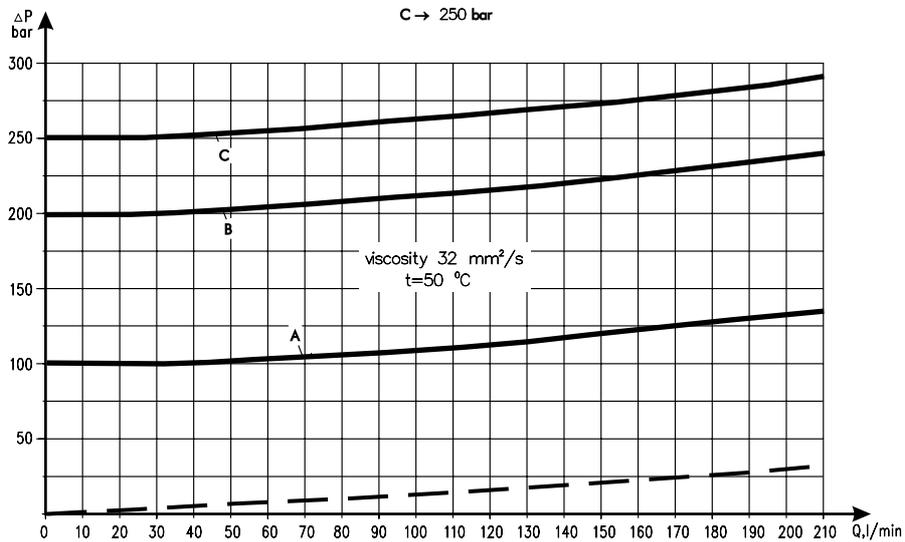
$P_{(A, B)}$  : G1-A (M33x2), 20 mm depth

$P_{(A, B)}$  : G1-A (M33x2), 20 mm depth

**Note :** KPEAV Blocks are installed directly on MV Motors with four bolts M12x50 - 8.8 DIN 912.  
KPEBV Blocks are installed directly on MV Motors with four bolts M12x65 - 8.8 DIN 912.  
Tightening torque  $7,5^{+0,5}$  daNm.

**Rated Pressure**

- A → 100 bar
- B → 200 bar
- C → 250 bar



**ORDER CODE - OVERCENTER VALVES WITH BRAKE CONTROL**

	1	2	3	4	5	6	7
<b>K P B</b>		-	/	/			

**Pos.1 - Housing Type**

- R** - Valve block for MP and MR Motors
- S** - Valve block for MS Motors
- T** - Valve block for MT Motors
- V** - Valve block for MV Motors

**Pos.2 - Rated Pressure, bar**

- 250** - 70÷250, Std Setting 250 bar@5 lpm

**Pos.3 - Pilot Ratio**

- 1** - 4,25 : 1

**Pos.4 - Number of Valves**

- D** - Two Valves - Dual
- EA** - One Valve on line A - Single
- EB** - One Valve on line B - Single

**Pos.5 - Ports**

- omit - BSPP (ISO 228)
- M** - Metric (ISO 262)

**Pos.6 - Option (Paint)\***

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

**Pos.7 - Design Series**

- omit - Factory specified

**NOTES:**  
\* The color is by customer's request.

**ORDER CODE - SWITCH VALVES**

	1	2	3	4
<b>K P W</b>				

**Pos.1 - Housing Type**

- R** - Valve block for MP and MR Motors
- S** - Valve block for MS Motors
- T** - Valve block for MT Motors
- V** - Valve block for MV Motors

**Pos.2 - Ports**

- omit - BSPP (ISO 228)
- M** - Metric (ISO 262)

**Pos.3 - Option (Paint)\***

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

**Pos.4 - Design Series**

- omit - Factory specified

**NOTES:** \* The color is by customer's request.

**ORDER CODE - CROSSOVER RELIEF VALVES**

	1	2	3	4	5	6
<b>K P</b>			/			

**Pos.1 - Number of Valves**

- D** - Two Valves - Dual
- EA** - One Valve on line A - Single
- EB** - One Valve on line B - Single

**Pos.2 - Housing Type**

- R** - Valve block for MP, MR and MH Motors
- S** - Valve block for MS Motors
- T** - Valve block for MT Motors
- V** - Valve block for MV Motors

**Pos.3 - Max. pressure range, bar (see page 21 and 24)**

- 100\*** - 30÷100, Std Setting 100 bar@5 lpm
- 210\*** - 50÷210, Std Setting 210 bar@5 lpm
- 300\*** - 80÷300, Std Setting 250 bar@5 lpm
- 210\*\*** - 80÷210, Std Setting 210 bar@5 lpm
- 100\*\*\*** - 10÷100, Std Setting 100 bar@5 lpm
- 250\*\*\*** - 20÷250, Std Setting 250 bar@5 lpm

**Pos.4 - Ports**

- omit - BSPP (ISO 228)
- M** - Metric (ISO 262)

**Pos.5 - Option (Paint)\*\*\*\***

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

**Pos.6 - Design Series**

- omit - Factory specified

**NOTES:**  
\* Useful for types **R** and **S** only .  
\*\* Useful for types **T** only .  
\*\*\* Useful for types **V** only .  
\*\*\*\* The color is by customer's request.  
The Valve Blocks are mangano-phosphatized as standard.